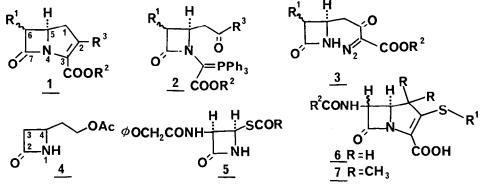
STEREOSPECIFIC AND NON-HAZARDOUS SYNTHESES OF <u>CIS</u> AND <u>TRANS-</u> 3-PHENOXYACETAMIDO-4-(2-ACETOXY-1,1-DIMETHYLETHYL)-AZETIDIN-2-ONES-KEY INTERMEDIATES FOR THE SYNTHESIS OF 6-AMIDO-1,1-DIMETHYL-CARBAPEN-2-EMS

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<u>Summary</u>: The title compounds have been prepared by a four-step sequence from 3-acetoxy-2,2dimethyl-1-propanal and a novel non-hazardous and stereospecific route to <u>cis</u>-3-amidoazetidin-2-ones by the use of N-benzyl-N-carbobenzoxyglycine is described.

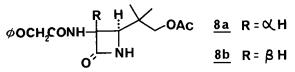
The recent discoveries of the potent antibiotics thienamycin and its relatives¹, members of the β -lactam group of antibiotics, have stimulated considerable interest in the synthesis of carbapen-2-ems of type <u>1</u> (R'=H or alkyl or substituted alkyl). Two synthetic approaches have been used successfully. One involves the formation of the C2 - C3 bond by the intramolecular Wittig reaction² using intermediates <u>2</u>. The other requires the precursors <u>3</u> utilizing a carbene insertion reaction for formation of the C3-N4 bond³. Both of these routes require a N-unsubstituted azetidin-2-one as a key synthetic intermediate. For example, 4-(2-acetoxy-ethyl)-azetidin-2-one (<u>4</u>) was used to prepare carbapen-2-ems by the above mentioned two routes^{2a,3}. 4-Acylthiazetidin-2-ones <u>5</u> derived from 6-phenoxymethylpenicillin was used by Woodward⁴ to synthesize 6-amidopen-2-ems.



In contrast to the 6-alkyl-carbapen-2-ems, the 6-amido-carbapen-2-em <u>6</u> (and its dimethyl analog <u>7</u>) which is a structural hybrid of thienamycin and penicillin, has received little attention. B. G. Christensen and his associates recently disclosed in a U.S. patent⁵ a 24-step synthesis of the antibacterial <u>6</u>. This lengthy synthesis is not stereospecific, producing mixture of <u>cis</u> and trans isomers at C5 and C6.

During recent research on the synthesis of β -lactam antibiotics, we wished to synthesize 6-amido-1,1-dimethyl-carbapen-2-ems <u>7</u>. <u>Cis</u> and <u>trans</u>-3-phenoxyacetamido-4-(2-acetoxy-1,1dimethylethyl)-azetidin-2-ones (<u>8a</u> and <u>8b</u>) are key intermediates for the synthesis of <u>7</u> using a preparative procedure similar to that reported for the synthesis of carbapen-2-ems from the azetidin-2-one <u>4^{2a,3}</u>. <u>8a</u> and <u>8b</u> can also serve as synthetic intermediates for mono-bactam⁶ analogs.

The synthesis of 3-amidoazetidinones normally involves an azido group as a masked amino function. The azido derivatives have been obtained by the reaction of azidoacetyl chloride or azidoacetic acid active ester derivative (prepared <u>in situ</u>) and triethylamine on a Schiff base. However, azidoacetyl chloride and azidoacetic acid are hazardous to use because they are prone to explosive decomposition. We now describe here the non-hazardous⁷ and stereo-specific syntheses of both <u>8a</u> and <u>8b</u>.



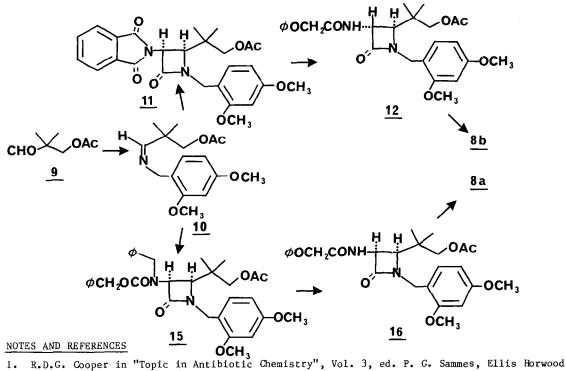
Trans-3-amidoazetidin-2-ones:

Treatment of 3-acetoxy-2,2-dimethyl-1-propanal $(9)^8$ with 2,4-dimethoxybenzylamine hydrochloride in the presence of triethylamine and magnesium sulfate gave the Schiff base 10^9 (each 1 mol. equiv., CH_2Cl_2 , 90%). Condensation of 10 with phthaloylglycyl chloride and triethylamine yielded the 3-phthalimido-azetidinone 11 (CH_2Cl_2 , r.t., 46%). The stereochemistry at C3 - C4 was confirmed to be <u>cis</u> by its PMR spectrum; these protons had a J value of 6 Hz, characteristic of <u>cis</u> disposition. Depthaloylation of 11 with anhydrous hydrazine (THF, 90°C, 1 hr) and subsequently heating with phenoxyacetylchloride (2 mol. equiv.) and triethylamine (1 ml. equiv. 90°C, 30 min.) gave the 3-amidoazetidinone 12 (60%). The configuration of this compound, however, was found to be <u>trans</u> at C3 - C4 having a J value of 3 Hz for these protons in its PMR spectrum. Complete epimerization at C3 had apparently occurred. Oxidation of 12 with buffered potassium persulfate¹⁰ (4 equiv. of $K_2S_2O_8$, 2 equiv. of Na_2HPO_4 7 H₂O, 40% aqueous CH₃CN, reflux, 45 min.) afforded the <u>trans</u>-3-phenoxyacetamido-4-(2-acetoxy-1,1-dimethylethyl)azetidin-2-one (<u>8b</u>) (61%).

Cis-3-amidoazetidin-2-ones:

N-Benzyl-N-carbobenzoxyglycine ethyl ester (<u>13</u>) (prepared by condensation of Nbenzylglycine ethyl ester with N-benzyloxycarbonyloxysuccinimide) was converted to N-benzyl-N-carbobenzoxyglycine (<u>14</u>) (1 mol equiv. NaOH, THF/H₂O, 98%). Formation of the N-benzyl-Ncarbobenzoxyglycyl chloride <u>in situ</u> and subsequent reaction with the Schiff base <u>10</u> led to the synthesis of <u>cis-</u> β -lactam <u>15</u> (51%). (A solution of 10 mmole each of <u>14</u>, SOCl₂ and N(C₂H₅)₃ in 30 ml CH₂Cl₂ was added into a solution of 10 mmole each of <u>10</u> and N(C₂H₅)₃ at room temperature over 10 minutes. After an additional 30 minutes, it was washed with water and purified on silica gel column to yield pure <u>15</u>). Hydrogenolysis of <u>15</u> (pretreated with RaNi, 10% Pd/C, CH_3OH , 2 hr) yielded the amino derivative which was acylated with phenoxyacetyl chloride in the presence of triethylamine (CH_2Cl_2) to give the <u>cis-3-phenoxyacetamido-8-</u> lactam <u>16</u> (67%). Oxidation of <u>16</u> with buffered potassium persulfate¹⁰ afforded the <u>cis-3-</u> phenoxyacetamido-4-(2-acetoxy-1,1-dimethylethyl) azetidin-2-one <u>8a</u> (45%).

N-Benzyl-N-carbobenzoxyglycine (<u>13</u>) has been used for the synthesis of other <u>cis</u>-3amino-β-lactams¹¹ in our laboratories. Our method utilizing readily available imines and Nbenzyl-N-carbobenzoxyglycine constitutes a versatile, convenient, non-hazardous and stereospecific synthesis of cis-3-amido-3-azetidin-2-ones.



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- 9. Unless specified, compounds are isolated as an oil in pure form. Satisfactory spectra data (IR, MS as well as NMR) were obtained for all new compounds. Proton magnetic resonance data (δ value) taken in CDCl₃ are as follows:

11: 0.83 (s, 3, CH₃), 0.87 (s, 3, CH₃), 1.87 (s, 3, COCH₃), 3.68 (s, 2, CH₂0), 3.72 (d, J = 6, 1, C4H), 3.81 (s, 6, 2 OCH₃), 4.21 (d, J = 15, 1, 1/2 NCH₂), 4.91 (d, J = 15, 1, 1/2 NCH_2), 5.26 (d, J = 6, 1, C3H), 6.51 (m, 2, 2/3 C_6H_3), 7.22 (m, 1, 1/3 C_6H_3), 7.83 (m, 4, C₆H₄); <u>12</u>: 9.34 (s, 6, 2 CH₃), 1.90 (s, 3, COCH₃), 3.40 (d, J = 3, 1, C4H), 3.84 (s, 8, 2 OCH_3 , CH_2O), 4.14 (d, J = 15, 1, 1/2 NCH_2), 4.53 (s, 2, OCH_2CO), 4.83 (d, J = 15, 1, 1/2 NCH₂), 5.10 (dd, J = 8, J = 3, 1, C3H), 6.57 (m, 2, 2/3 C_6H_3), 7.16 (m, 7, C_6H_5 , 1/3 $C_{6}H_{3}$, NH); <u>8b</u>: 0.97 (s, 6, 2 CH₃), 2.04 (s, 3, COCH₃), 3.54 (d, J = 3, 1, C4H), 3.90 (s, 2, CH_2O), 4.54 (s, 2, $0CH_2CO$), 5.07 (dd, J = 8, J = 3, 1, C3H), 7.27 (m, s, 5, $C_{6}H_{5}$), 7.68 (Sb, 1, β-lactam NH), 8.20 (d, J = 8, 1, NH); 13: 1.32 (m, 3, CH₃), 3.94 (bd, 2, N-CH₂-C00), 4.26 (m, 2, CH₂), 4.62 (s, 2, N-CH₃), 5.27 (s, 2, NC00-CH₂), 7.37 (bs, 10, 2 C₆H₅); <u>14</u>: 3.96 (bd, 2, N-CH₂COO), 4.63 (s, 2, N-CH₂), 5.27 (s, 2, NCOO-CH₂), 7.36 (bs, 10, 2 C₆H₅), 9.20 (s, 1, 0H); <u>15</u>: 0.89 (s, 3, CH₃), 0.96 (s, 3, CH₃), 1.91 (s, 3, $COCH_3$), 3.80 (s, broad base, 9, 2 OCH_3 , C4H, CH_2O), 4.04 (d, J = 15, 1, $1/2 \text{ NCH}_2$), 4.54 $(Sb, 2, CH_{2}\phi), 4.67$ (d, J = 15, 1, 1/2 NCH₂), 5.54 (db, J = 5.5, 1, C3H), 6.47 (m, 2, 2/3 C_6H_3), 7.33 (m, 11, 2 C_6H_5 , 1/3 C_6H_3); <u>16</u>: 0.87 (s, 6, 2 CH_3), 1.91 (s, 3, $OOCH_3$), 3.57 (d, J = 5.5, 1, C4H), 3.84 (s, 8, 2 OCH₂, CH₂O), 3.97 (d, J = 15, 1, 1/2 NCH₂), 4.54 (s, 2, OCH₂CO), 4.90 (d, J = 15, 1, 1/2 NCH₂), 5.48 (dd, J = 9, J = 5.5, 1, C3H), 6.48 (m, 2, $2/3 C_{6}H_{3}$, 7.10 (m, 6, $C_{6}H_{5}$, $1/3 C_{6}H_{3}$), 7.68 (d, J = 9, l, NH); <u>8a</u>: 0.90, (s, 3, CH₃), 0.97 (s, 3, CH_3), 2.00 (s, 3, $COCH_3$), 3.66 (d, J = 5.5, 1, C4H), 3.87 (d, J = 11, 1, 1/2 $CH_{2}O$), 4.18 (d, J = 11, 1, 1/2 $CH_{2}O$), 4.71 (s, 2, $0CH_{2}O$), 5.43 (dd, J = 11, J = 5.5, 1, C3H), 7.12 (m, 7, C₆H₅, 2 NH).

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- 11. The synthesis of various β -lactam derivatives will be reported in subsequent papers in this journal.

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